

## 5-Flute - Variable Index



AlCrNX Coated

### Variable Index, 5-Flute, Square & Corner Radius, 40° Helix

Cutter Ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank Ø	AlCrNX Coated Part #
1	1.0000	4-1/4	7	—	1	<a href="#">REX5341</a>
1	1.0000	4-1/4	7	.015	1	<a href="#">REX5342</a>
1	1.0000	4-1/4	7	.030	1	<a href="#">REX5343</a>
1	1.0000	4-1/4	7	.060	1	<a href="#">REX5344</a>
1	1.0000	4-1/4	7	.120	1	<a href="#">REX5346</a>

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.

Carbide Endmills



Speeds & Feeds page 198-199.  
Tool application data pages 208-212.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see page 200.